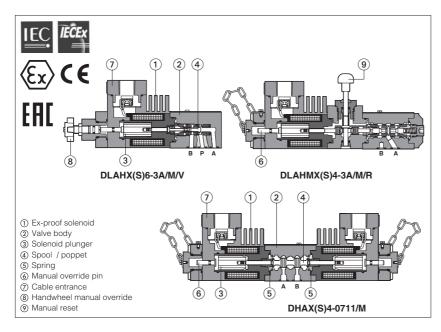


Stainless steel valves for corrosive environments & water base fluids

ex-proof solenoid valves, Multicertification ATEX, IECEx, EAC or cULus certification



New line of directional solenoid valves and pressure relief valves in stainless steel execution for corrosive environments.

Ex-proof Stainless steel solenoids ①, with ATEX, IECEX, EAC Multicertification or cULus certification, for hazardous areas - see section ⑤, ⑥.

Two executions are available:

standard valves

- x stainless steel for external and internal parts, to withstand extreme and corrosive environmental conditions, and to ensure full compatibility also with water base and special fluids.
- •XS stainless steel for external parts to withstand extreme and corrosive environmental conditions. Internal components are derived from

Directional valves are available in two basic versions: poppet type, 3-way leak free (suitable for accumulator systems) or spool type, 4-way on-off valves.

DHAX(S) and DLAHX(S) valves are **SIL** compliance with IEC 61508 (TÜV certified) - see section 1.1

1 STAINLESS STEEL VALVES: MAIN DATA

Valve execution (1)			ISO	Voltages		ATEX, IECEx		cUl	Lus	Max flow	Δр	Max		
X	xs	Description	size	DC	AC 50/60Hz	T class (1)	Input Power	T class (1)	Input Power	I/min	(at max flow) bar	pressure bar (3)		
DHAX4	DHAXS6 DHAXS4	4 way, spool type direct solenoid valves	06 (ISO4401)	(ISO4401) 06 (ISO4401) 06 (ISO4401) 06 110	12	T6, T4 T4, T3	8 W 25 W	(2) T4	12 W 33 W	60 70		350		
DLAHX6 DLAHX4	DLAHXS6 DLAHXS4	3 way, poppet type, direct solenoid valves	06 (ISO4401)			T6, T4 T4, T3	8 W 25 W	(2) T4	12 W 33 W	10 12		315 350		
DLAHMX4	DLAHMXS6 DLAHMXS4	3 way, poppet type, direct solenoid valves	06 (ISO4401)		24 110	T6, T4 T4, T3	8 W 25 W	(2) T4	12 W 33 W	25 30		250 315		
DLAHPX6	DLAHPXS6	3 way, poppet type, piloted solenoid valve	06					230	T6, T4	8 W	-	12 W	40	see diagram at section
DLAPX6	DLAPXS6	3 way, poppet type, piloted solenoid valve			T6, T4	8 W	(2)	12 W	220	12	315			
DLHPX	DLHPXS	3 way, poppet type, hydraulic operated valve				-	-	-	-	40		315		
DLPX	DLPXS	3 way, poppet type, hydraulic operated valve		-	-	-	_	-	-	220		315		
CART-MX-3 CART-MX-6 CART AREX-20	CART-MXS-3 CART-MXS-6 CART AREXS-20	relief valve direct screw-in	no no no	- - -	- - -	- - -	_ _ _	- - -		2,5 40 (60 PED) 120 (150 PED)	30	420 500 400		
HMPX-*	HMPXS-*	relief valve direct modular	06 (ISO4401)	-	_	_	-	-	-	40	35	350		
SC LIX-2531* LIMMX-2/*	LIMMXS-2/*	relief valve DIN cartridge (4)	25 (ISO7368)	_	-	_	-	-	-	400	6	350		

Notes:

- (1) XS6 and XS4 versions differ only for the coil power (see Input Power) For ATEX, IECEx, EAC multicertification the temperature class T6, T4, T3 is related to the max ambient temperature, from which results the max solenoid surface temperature allowed in the application (see section 3). The reference ambient temperature is -40÷+40°C (+45°C for X*6), for higher ambient temperature (-40÷+70°C) the temperature class has to be degraded. For cULus certification the temperature class is related to the coil power 12W or 33 W
- Special execution for ambient temperature -60°C (option /BBT) available on request (2) For cULus certification the temperature class corresponding to the coil power 12W is not reported in the nameplate marking. For coil power 33W the temperature class is T4.
- (3) Max pressure on **T** port = **110 bar**
- (4) Optional electrohydraulic venting available on request.

Valves are provided by HNBR seals, which allow min ambient temperature down to -40 °C (max oil viscosity = 380 cSt). The min ambient temperature for valves with /PE option (FKM seals) is -20°C

Max ambient temperature for valves without solenoids is 70°C.

1.1 SIL compliance with IEC 61508: 2010

DHAX(S), DLAHX(S) meets the requirements of:

- SC3 (systematic capability)
- max SIL 2 (HFT = 0 if the hydraulic system does not provide the redundancy for the specific safety function where the component is applied)
- max SIL 3 (HFT = 1 if the hydraulic system provides the redundancy for the specific safety function where the component is applied)

2 MATERIALS SPECIFICATION

Valve type	solenoid housing	valve body	internal parts for X execution	internal parts for XS execution	spring	seals	
, ,	(1)	(2)	3 + 4	3 + 4	(5)	std	/PE
DHAX(S)	AISI 630	AISI 316L	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAHX(S) DLAHMX(S)	AISI 630	AISI 316L	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAHPX(S)	AISI 630	AISI 630	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLHPX(S)	-	AISI 630	AISI 420B	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLAPX(S)	AISI 630	AISI 630	AISI 316L, 420B, 440C, 430F	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
DLPX(S)	-	AISI 630	AISI 420B	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
CART-*X(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
HMPX(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
LIMMX(S)	-	AISI 316L	AISI 316L, 420B, 630	Carbon steel	AISI 302	HNBR (buna)	FKM (viton)
SC LIX	-	AISI 316L	AISI 630, AISI 420B	-	AISI 302	HNBR (buna)	FKM (viton)

3 EX-PROOF SOLENOIDS: MAIN DATA

VALVE TYPE		DHAXS6 DLAHX6 DLAHXS6 DLAPXS6	DLAHMXS6 DLAHPXS6 DLAPX6 DLAHPX6	DHAX4 DHAXS4 DLAHMX4 DLAHX4	DLAHXS4 DLAHMXS4		
Solenoid		Multicertification	OAX/WP, OAXS/WP		OAKX/WP, OAKXS/WP		
		c UL us	OAULX/WP, OAULXS/WP		OAKULX/WP, OAKULXS/WP		
Voltage	VDC	±10%		12DC, 24DC, 48DC	(1), 110DC, 220DC		
code	VAC 50/60 Hz	±10%		12AC, 24AC, 110-	120AC, 230-240AC		
Power Mul		Multicertification	8W		25W		
consumptio	n	c UL us	12W		33W		
Coil insulation		Class H					
Protection d	Protection degree		IP 66/67 According to IEC 144 when correctly coupled with the relevant cable gland PAXMC/M				
Duty factor			100%				
Mechanical	construction		Flame proof housing classified Ex d, according to EN 60079-0: 2006, EN 6079-1: 2007				
Cable entrance and electrical wiring			Internal terminal board for cable connection threaded connection for cable entrance vertical (standard) or Horizontal (op			ontal (option /O)	
Metod of protection		Ex d					
Temperature class		Multicertification	T6 (≤ 85°C)	T4 (≤ 135°C)	T4 (≤ 135°C)	T3 (≤ 200°C)	
(surface ten	perature)	c UL us	Not applicable		T4 (≤	135°C)	
Ambiant tan	an aratura	Multicertification	-40 ÷ +45 °C	-40 ÷ +70 °C	-40 ÷ +40 °C	-40 ÷ +70 °C	
Ambient ten	Ambient temperature cUL:		-40 ÷ +70 °C				

Notes: (1) 48DC only for Multicertification

For alternating current supply a rectifier bridge is integrated in the solenoid

4 MAIN CHARACTERISTICS, SEALS AND HYDRAULIC FLUIDS - for other fluids not included in below table, consult our technical office

Flame resistant with water	HNBR	HFC	ISO 12922		
Flame resistant without water	FKM	HFDU, HFDR	100 1000		
Mineral oils	HNBR, FKM	HL, HLP, HLPD, HVLP, HVLPD	DIN 51524		
Hydraulic fluid	Suitable seals type	Classification	Ref. Standard		
Fluid contamination class	ISO 4406 class 21/19/16 NAS 1638 class 10, in line filters of 25 μm (β10 ≥75 recommended)				
Recommended viscosity	15÷100 mm²/s - max allowed range 2.8 ÷ 500 mm²/s				
Seals, recommended fluid temperature	HNBR seals (standard) = -40°C \div +60°C, with HFC hydraulic fluids = -40°C \div +50°C FKM seals (/PE option) = -20°C \div +80°C				
Subplate surface finishing	Roughness index Ra 0,4 - flatness ratio 0,01/100 (ISO 1101)				
Assembly position / location	Any position for all valves				

5 culus CERTIFICATION

cULus marking

Class I

 Equipment for famable gas and vapours
 Possibility of explosive atmosphere during normal functioning
 Gas group (according to UL_1002) Division 1

Groups C&D Groups IIA&IIB = Gas group (according to NEC 505-7)

= Temperature class of solenoid surface referred to +70°C ambient temperature

EXAMPLE OF NAMEPLATE MARKING



6 MULTICERTIFICATION ATEX, IECEx, EAC

In the following are resumed the valves marking according to multicertifications for Group II and Group I (mining)

GROUP II, ATEX, marking

II 2 G = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2

Ex d = Explosion-proof equipment

II C = Equipment of group IIC suitable for substances (gas) of group IIC

T6/T4 = Solenoid temperature class (maximum surface temperature) **Gb** = Equipment protection level, high level protection for explosive

 Equipment protection level, high level protection for explosive Gas atmospheres

C € = Mark of conformity to the applicable European directives

II 2 D = Solenoid for surface plants with dust environment, category 2, suitable for zone 21 and zone 22

Ex d = Explosion-proof equipment

III C = Suitable for conductive dust (applicable also IIIB and/or IIIA)

IP66/67 = Protection degree

T85/T135 = Maximum surface temperature (Dust)

Db = Equipment protection level, high level protection for explosive Dust atmospheres

= Mark of conformity to the 94/9/CE directive and to the technical norms

GROUP II, IECEx marking

Ex d = Explosion-proof equipment

IIC = Equipment of group IIC suitable for substances (gas) of group IIC

T6/T4 = Solenoid temperature classes (Gas)

Gb = Equipment protection level, high level protection for explosive Gas atmospheres

Ex tb = Equipment protection by enclosure"tb"

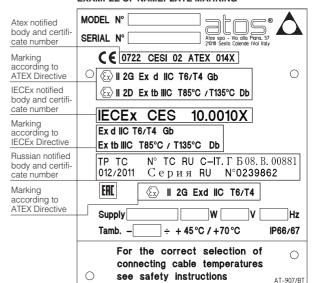
IIIC = Suitable for conductive dust (applicable also IIIB and/or IIIA)

T85°C/T135°C = Maximum surface temperature (Dust)

Db = Equipment protection level, high level protection for explosive Dust atmospheres

IP66/67 = Protection degree

EXAMPLE OF NAMEPLATE MARKING



6.1 EAC marking

EAC (EurAsian certification) acknowledges the whole ATEX Directive 94/9/EC. This certification is available only for gas environment (not for dust).

II 2 G = Solenoid for surface plants with gas and vapors environment, category 2, suitable for zone 1 and zone 2

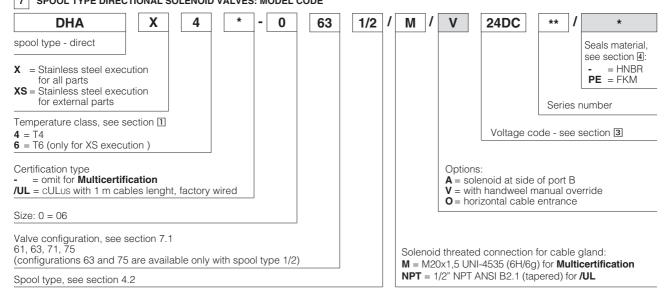
Ex d = Explosion-proof equipment

II C = Equipment of group IIC suitable for substances (gas) of group IIC

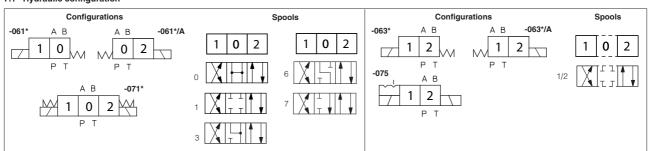
T6/T4 = Solenoid temperature class (maximum surface temperature)

= Mark of conformity to the 94/9/CE directive and to the technical norms

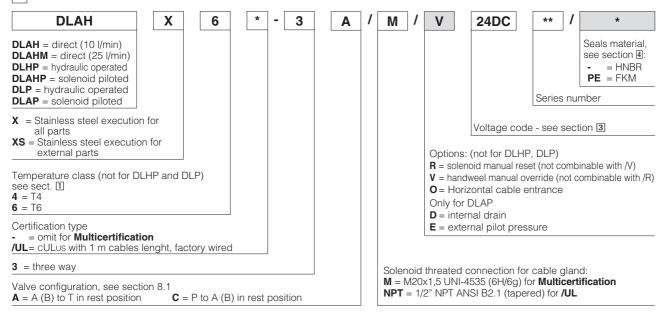
SPOOL TYPE DIRECTIONAL SOLENOID VALVES: MODEL CODE



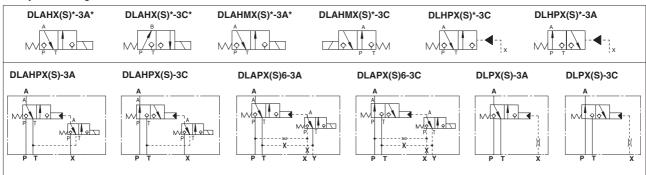
7.1 Hydraulic configuration



POPPET TYPE LEAK FREE DIRECTIONAL SOLENOID VALVES: MODEL CODE

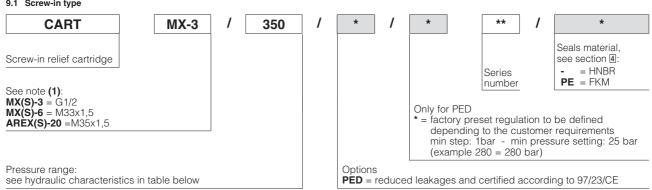


8.1 Hydraulic configuration



9 PRESSURE CONTROL VALVES: MODEL CODE

9.1 Screw-in type



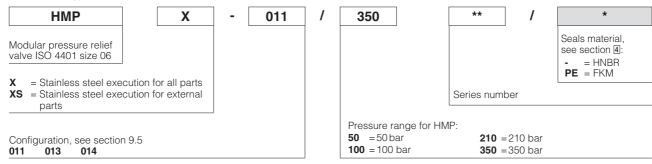
(1): X = Stainless steel execution for all parts **XS** = Stainless steel execution for external parts

Hydraulic characteristics

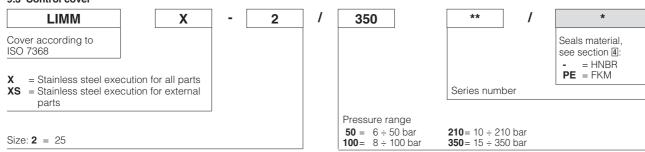
Valve model	CART MX(S)-3	CART MX(S)-3 /PED	CART MX(S)-6	CART MX(S)-6 /PED	CART AREX(S)-20	CART AREX(S)-20 /PED
Max pressure	/50 /100 /210	/50 /100	/50 /100 /210	/100 /210	/50 /100 /210	/100 /210
setting [bar]	/350 /420	/210 /350	/350 /420	/350	/315 /400	/315 /400
Pressure range	2÷50 6÷100 7÷210	25÷50 25÷100	2÷50 3÷100 8÷210	25÷100 100÷210	3÷50 5÷100 6÷210	25÷100 100÷210
[bar] (1)	8÷350 15÷420	25÷210 25÷350	15÷350 15÷420	210÷350	8÷315 10÷400	210÷315 315÷400
Max flow [l/min]	2,5	2,5	40	60	120	150

⁽¹⁾ The values correspond to the min and max regulation of the valve's craking pressure.

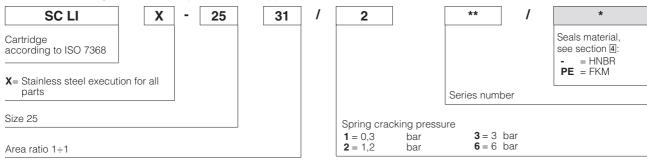




9.3 Control cover

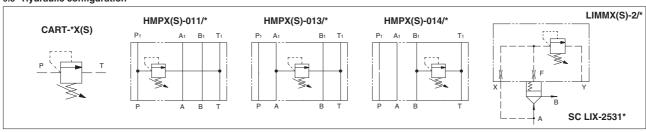


9.4 Standard cartridge valve to be coupled with LIMMX(S) cover



Note: for LIMMXS cover, the standard SCLI-25* cartridge can be used

9.5 Hydraulic configuration



10 SOLENOID WIRING



[11] CABLE GLANDS - to be ordered separately - see technical table K600

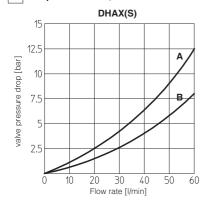
Wiring specifications

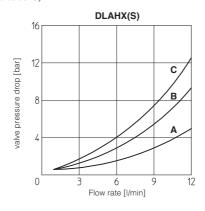
The cable must be suitable for the working temperature as specified in the "safety instructions" delivered with the first supply of the products.

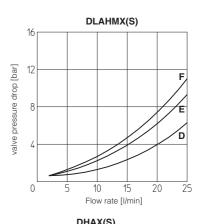
Additional equipotential grounding can be also performed by the user on the external facility provided on the solenoid case.

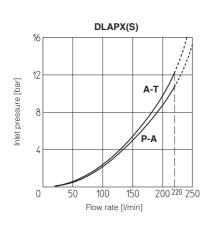
Minimum section of external ground wire = 4 mm².

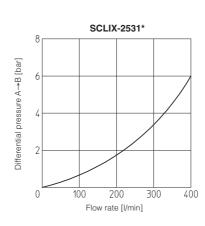
Minimum section of internal ground wire = the same of supply wire.











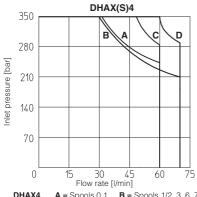
DHAX(5)						
Flow direction Spool type	P→A	P→B	A→T	В→Т	P→T	
0	В	В	В	В	Α	
1, 1/2	Α	Α	Α	Α		
3	А	А	В	В		
6	А	А	В	Α		
7	А	Α	Α	В		

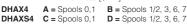
Flow direction Valve type	$\begin{array}{c} P \rightarrow A \\ (P \rightarrow B) \end{array}$	$A \rightarrow T$ $(B \rightarrow T)$
DLAHX(S)-3A	С	В
DLAHX(S)-3C	В	А
DLAHMX(S)-3A	F	Е
DLAHMX(S)-3C	Е	D

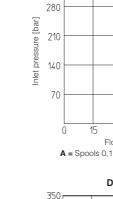
13 OPERATING LIMITS OF ON/OFF DIRECTIONAL CONTROLS (based on mineral oil ISO VG 46 at 50°C)

The diagram have been obtained with warm solenoids and power supply at lowest value ($V_{nom-}10\%$). For DHAX(S) valves the curves refer to application with symmetrical flow through the valve (i.e. $P \to A$ and $B \to T$). In case of asymmetric flow the operating limits must be reduced.

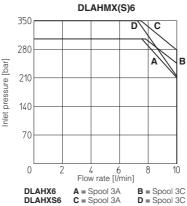
DHAX(S)6







350



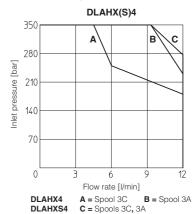
15

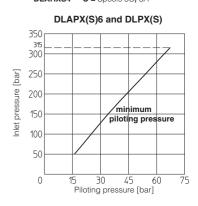
30

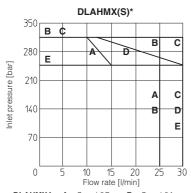
Flow rate [I/min]

45

B = Spools 1/2, 3, 6, 7



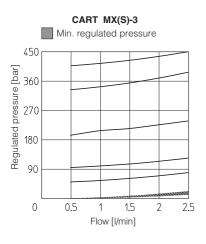


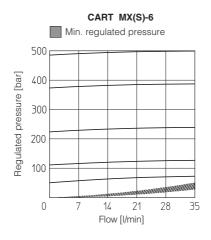


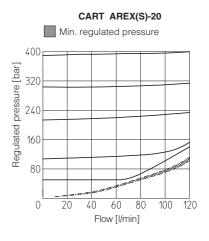
DLAHMX4 A = Spool 3C DLAHMXS4 C = Spool 3A DLAHMXS6 E = Spool 3A, 3C B = Spool 3A D = Spool 3C

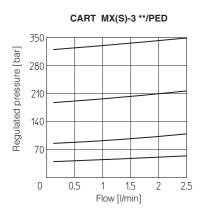
13.1 Internal leakages for DLAHX(S), DLAHMX(S), DLAHPX(S), DLHPX(S), DLAPX(S) and DLPX(S): less than 5 drops/min (0,36 cm³/min) at max pressure.

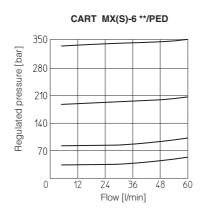
14 REGULATED PRESSURE VERSUS FLOW DIAGRAM of screw-in cartridge valves (based on mineral oil ISO VG 46 at 50°C)

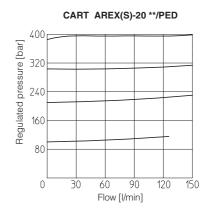




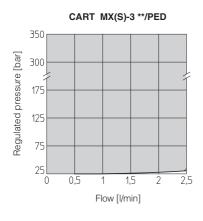


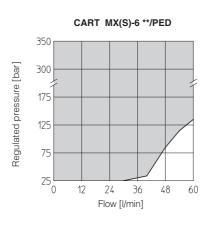


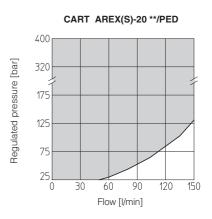




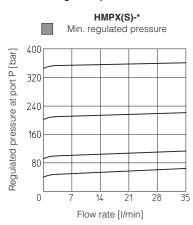
15 PERMITTED WORKING RANGES of screw-in cartridge valves with PED option (shared area)



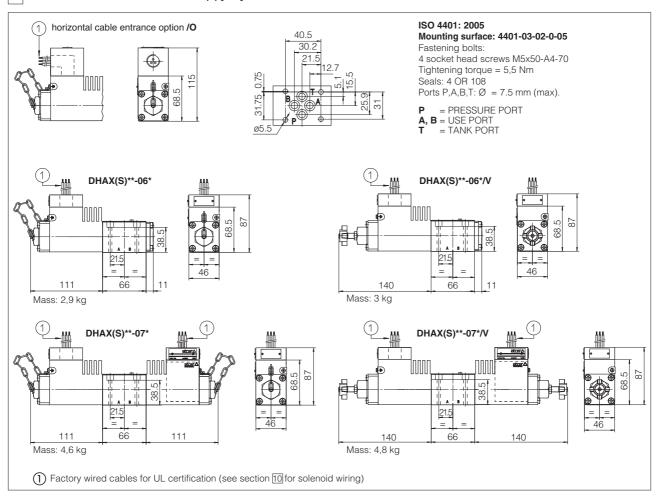




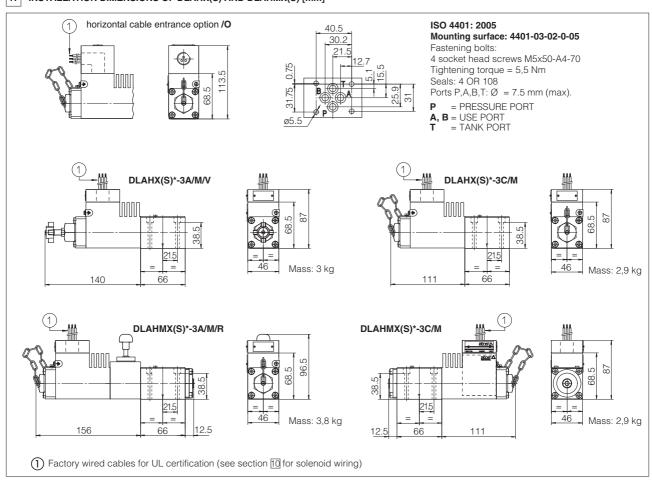
15.1 Regulated pressure for modular valves



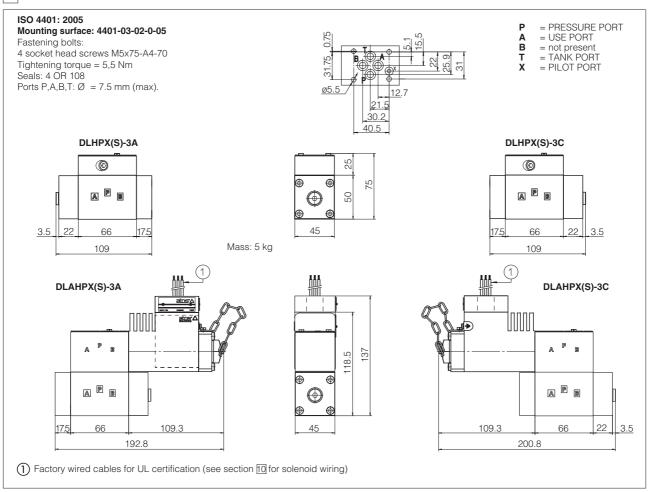
16 INSTALLATION DIMENSIONS OF DHAX(S) [mm]



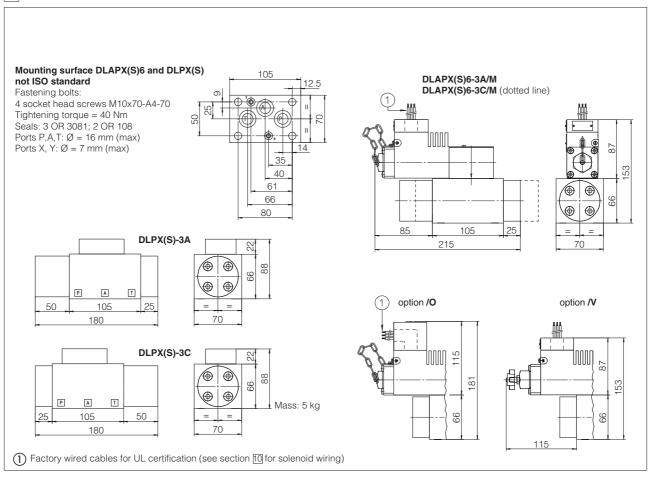
17 INSTALLATION DIMENSIONS OF DLAHX(S) AND DLAHMX(S) [mm]



18 INSTALLATION DIMENSIONS OF DLHPX(S) AND DLAHPX(S) [mm]



19 INSTALLATION DIMENSIONS OF DLAPX(S) AND DLPX(S) [mm]



20 INSTALLATION DIMENSIONS OF SCREW IN PRESSURE RELIEF VALVES [mm]

